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WORD FREQUENCY ANALYSIS MOS: 44E. SKILL LEVELS 1 & 2. (U)
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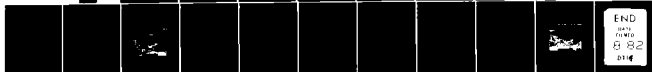
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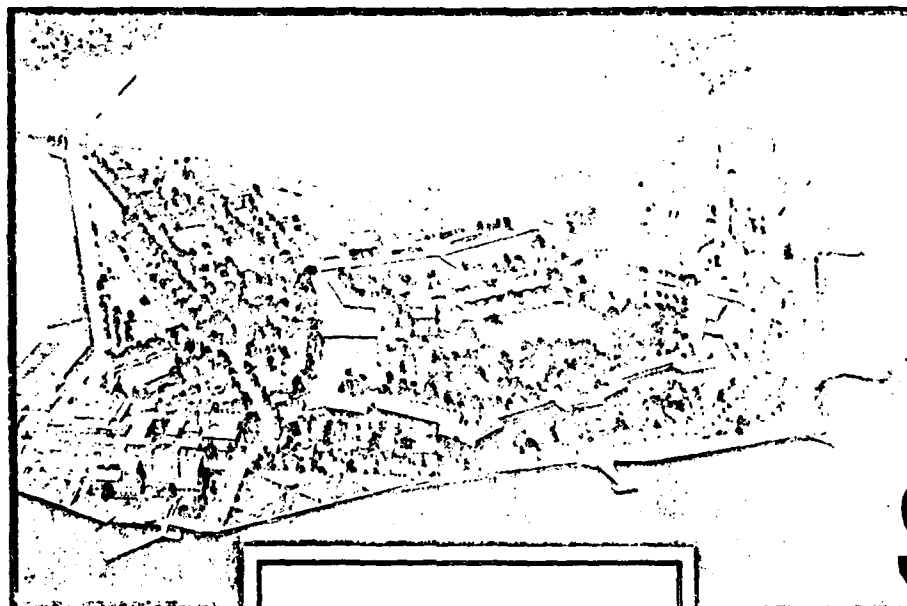
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UNITED STATES ARMY TRAINING AND DOCTRINE COMMAND

FORT MONROE, VIRGINIA 23651

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Word Frequency Analysis

MOS: 44E

Skill Level 1

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20. ABSTRACT (Continue on reverse side if necessary and identify by block number) ➤ This report contains a frequency count of the basic vocabulary contained in the Army Soldier's Manual for the MOS/Skill Level designated in the title. (Item 4). This frequency count reflects only skill levels I/II and excludes the common tasks and those sections which are redundant/incidental to vocabulary analysis (e.g. table of contents, appendices, references, charts, etc). This vocabulary is only a sampling of the entire MOS vocabulary and is subject to change with MOS changes.		

Contents and General Information

1. The Word Frequency Analysis (WFA) reports were reproduced exactly as generated via computer printout. The prime users of this document were fully cognizant of its contents and required no special instructions for interpretation. However, for the sake of other readers, the following brief description of contents is provided.

2. The WFA reports for most MOS are divided as follows:

- o Skill Level I
- o Skill Level II

However, due to the way some Soldier's Manuals are constructed, the WFA for some MOS have both Skill Levels merged into one report. Each Skill Level is subdivided into two sections.

a. Alphabetic Rank: this section lists all terms in alphabetical order (left to right). To the left of each term is the frequency which that term appears in the text submitted for word frequency count.

b. Frequency Rank: this section lists the same terms contained in the first section of the report but reranked in accordance with their frequency of appearance from highest to lowest. Also, the terms are ranked alphabetically within the same frequency level.

3. It should be noted that the basis of this WFA is the Soldier's Manual. Consequently, this vocabulary set is only a sampling of the entire MOS vocabulary and is subject to change.

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UNITED STATES ARMY TRAINING AND DOCTRINE COMMAND
FORT MONROE, VIRGINIA 23651

DATA CONTROL NUMBER
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WFA
JUL 15 1981
Cluster
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WORD FREQUENCY
MOS 44E
SKILL LEVEL 1

PREPARED BY: OPERATIONS DIV, DPFO

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Replaces ATDR 118, Jul 75, which is obsolete

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MOS WORD LISTING/ASCENDING SEQUENCE				DATE 01202 1619 PAGE 1
COUNT1 WORD1	COUNT2 WORD2	COUNT3 WORD3	COUNT4 WORD4	
2 +LO	13 +0	1 +0-001	1 +0-002	
1 +1	2 +1/32	5 +1/64	1 +20	
6 -	1 -243	1 'S	27 =	
114 A	2 ABLE	1 ABOVE	2 ACCESS	
1 ACCOMPLISHED	38 ACCORDANCE	27 ACCURACY	1 ACCURATE	
2 ADAPTER	8 ADJUST	1 ADVANCING	1 AFTER	
19 AIDS	1 ALDS	21 ALINE	1 ALIGNMENT	
39 ALL	14 AMERICAN	19 AM	334 AND	
1 AND/OR	11 APPLE	3 ANGLES	1 ANKLE	
4 ANGULAR	1 ANS	1 ANY	51 APPLICABLE	
27 APPLY	5 APPROPRIATE	1 APRON	1 ARF	
1 ARFA	1 ARM	19 ARMY	31 AS	
4 ASSORTED	5 AT	10 ATTACHMENT	2 AXIS	
14 B	2 B-40	1 BACK	2 BACKLASH	
5 BAP	103 BE	1 BEARING	13 BED	
7 BEFORD	9 BEING	10 BELOW	1 BELT	
22 BENCH	2 BETWEEN	1 REVELED	1 BIG	
23 BIT	10 BITS	4 BLADE	1 BLADES	
1 BLANK	6 BONE	1 BORES	4 BOSTING	
2 BOTH	1 BOX	7 BRUSH	2 BUL	
5 BY	9 C	1 C-CLAMP	2 CALIPERS	
4 CAN	1, CANNOT	1 CAP	1 CARD	
20 CARE	2 CARRIAGE	3 CAST	42 CENTER	
1 CENTERED	1 CENTERLINES	1 CENTERPUNCHED	3 CENTERS	
1 CHA	228 CHAP	2 CHAPTER	1 CHASERS	
2 CHATTER	16 CHECK	1 CHECKING	2 CHISEL	
4 CHISELS	3 CHICK	2 CLASS	2 CLEAN	
1 CLOSE	1 COMBINATION	1 COMBINATION-SQUARE	1 COMPASS	
1 COMPENSATE	13 COMPLETE	30 COMPONENTS	9 COMPOUND	
1 COMPOUNDS	1 CONDITION	31 CONDITIONS	1 CONDITIONS	
3 CONDUITS	3 CONSTANT	1 COOLANT	16 CORRECT	
1 CORRECTLY	20 CORRESPONDENCE	1 COULD	4 COUNTERSINK	
2 COUNTERSINK	7 COUNTERSINK	3 COUNTERSUNK	20 COURSE	
1 CROSS-SLIDE	1 CROSSFEED	4 CS	3 CSX4	
23 CUT	1 CUTOFF	12 CUTTER	6 CUTTERS	
35 CUTTING	12 D	1 D+	1 DAILY	
2 DAMAGE	2 DAMAGED	5 DEAD	1 DECIMAL	
1 DEGREE	21 DEPTH	1 DESIGNED	21 DEFENSIVE	
19 DEVICE	7 DIAL	12 DIAMETER	2 DIAMETERS	
4 DIE	2 DIES	3 DIMENSION	1 DIMENSIONED	
17 DIMENSIONS	2 DIRECTION	2 DIVIDERS	10 DO	
1 DRAFTING	32 DRAWING	1 DRAWINGS	1 DRAWN	
54 DRILL	9 DRILLED	5 DRILLING	3 DRILLS	
1 DRILL	1 DULL	1 DUPLICATING	1 DRIVING	
4 F	2 FATH	2 ECCENTRIC	1 EFF	
3 EDGE	2 EDGED	10 EDGES	1 EITHER	
1 ELECTRIC	2 ELIMINATE	5 FWD	3 FMS	
17 ENGINE	1 ENGINEER	1 FWDHIGH	1 ENTERING	
19 ENTIRE	14 ENVIRONMENT	3 EQUAL	10 EQUIPMENT	
10 EXAMPLE	3 EXCEPT	5 EXTERNAL	1 EXTRACTORS	

COUNT1 WORD1

1 FABRICATED
34 FIELD
3 FILING
14 FINISHED
1 FLAT
1 FLLSH
87 FMP
1 FRAME
25 FUNDAMENTALS
5 GAP
1 GFARS
2 GIVER
11 GRINDER
1 H
14 HANDWORK
1 HARDEN
1 HEFL
1 HIDDEN
19 HOLDING
1 HOU
28 I
2 ILL
10 ILLUSTRATION
2 INCLUDED
3 INDICATOR
6 INSTAL
2 INTO
2 ITEM
3 KEYSLOT
7 KNURL
1 L-10
83 LATHE
4 LD
1 LI
1 LIP
2 LN
3 LOCATED
24 LUBRICANT
1 MACHINED
13 MAINTAIN
1 MANOREL
8 MATERIAL
1 ME
1 METAL
1 MICROMETERS
5 MILLING-GRINDING-DRILLING
62 MOUNT
87 MUST
1 NO
12 OBSERVED

MCS WORD LISTING/ASCENDING SEQUENCE
COUNT2 WORD2

7 FACE
3 FIG
1 FILINGS
1 FIRST
2 FLATHFAD
283 FM
5 FORM
2 FREQUENTLY
1 FUNDAMENTALS
6 GEAR
2 GENERAL
30 GLASSFS
4 GRINDING
2 HACKSAB
1 HANDLE
4 HAVE
1 HELTCOIL
2 HIGH
27 HOLE
6 HOUR
15 IF
2 ILL
116 IN
2 INDEX
2 INITIAL
1 INSTRUMENT
1 INVOLITE
81 IV
1 KEYSTOCK
2 KNURLED
2 LAID
6 LAY
1 LEFT
3 LIGHT
3 LIPS
1 INSERTS
7 LOCATION
2 LUBRICATE
2 MACHINIST
1 MAINTAINING
2 MANUAL
24 MATERIALS
24 MEASURE
4 METHOD
2 MILL
12 MINUTES
1 MOUNTED
6 NECESSARY
4 NOT
179 OF

COUNT3 WORD3

4 FACED
13 FILE
1 FILLETED
3 FIT
5 FLOOR
2 FOLLOWING
3 FORMAL A
8 FROM
16 GAGE
2 GEARBOX
3 GEXI-56
1 GOGGLES
3 GROOVE
1 HAMMER
4 HANDLES
10 HEAD
1 HELP
1 HOLD
9 HOLDS
9 HOURS
31 II
1 ILL
30 INCH
5 INDEXING
1 INSERTS
7 INSTRUMENTS
3 IRON
15 IX
3 KEYWAY
6 KNURLING
4 LARGE
1 LAYED
12 LENGTH
2 LINE
2 LISTED
4 INSTALL
1 LOWEST
8 LV
25 MACHINIST'S
33 MAINTENANCE
2 MARK
2 MATING
34 MEASURES
1 METHODS
1 MILLFD
1 MIS
17 MOUNTING
1 NEEDED
47 NOTE
1 OFF

DATE 81202 1619 PAGE 2
COUNT4 WORD4

19 FEED
4 FILES
2 FINISH
2 FIXTURE
3 FLUID
1 FOLLOWING
1 FRACTIONAL
1 FRONT
1 GAGES
2 GEARING
1 GINS
7 GRIND
1 GROOVED
9 HAND
23 HANDTOOLS
2 HEADSTOCK
2 HERMAPHRODITE
11 HOLDER
3 HONE
2 HOW
59 III
1 ILLUSTRATED
4 INCHFS
5 INDICATE
2 INSIDE
7 INTERNAL
16 IS
1 JCB
2 KNOWLEDGE
4 L
1 LARGEST
7 LAYOUT
1 LEFS
2 LINES
2 LISTED
1 LOCATE
4 LT
69 MACHINE
1 MAIN
4 MAKE
1 MATCH
2 MAY
29 MEASURING
6 MICROMETER
16 MILLING
10 MODEL
1 MISHROOVED
15 NEW
6 NUMBER
4 OFFSET

COUNT1 WORD1

MDS WORD LISTING/ASCENDING SEQUENCE
COUNT2 WORD2

COUNT3 WORD3

DATE 01202 1619 PAGE 3
COUNT4 WORD4

1 OFFSETS
54 ON
2 OPERATIONS
3 OUTLINED
1 PAPER
1 PARTED
1 PENCIL
1 PERFORMING
8 PERFORMING
1 PIVOT
1 POINTS
1 POSSIBLE
7 PREFRILLED
1 PRESERVE
2 PRIOR
6 PROTECT
13 PUBLICATION
1 PUNCHMARKER
1 READJUST
34 REFERENCES
1 REFERENCE
72 REQUIRED
2 REST/MAPRIAGE
2 ROLLETS
3 RULE
42 SAFETY
3 SAW
1 SCRIBE
14 SECURE
3 SERIES
12 SHARPEN
4 SHIELD
1 SHOWING
15 SIZE
2 SKILLS
3 SMALL
1 SPECIFIC
1 SPRINGING
1 SQUARELY
3 STATED
3 STORING
3 SUPPORT
1 T
2 TAKE
25 TAPER
51 TASK
5 TECHNICAL
1 TELESCOPING
1 THAN
1 THIN

19 OIL
5 ONE
54 OR
3 OUTSIDE
235 PARA
7 PARTING
11 PER
3 PERFORM
1 PERFORMANCE
4 PLAIN
2 PORTABLE
20 PRACTICE
1 PREPARATION
3 PRESS
6 PROCEDURES
2 PROTRACTOR
5 PUNCH
1 PURPOSE
1 REAMERS
1 REFERENCES
9 REMOVE
1 REQUIRING
3 REVOLUTION
1 ROSAN
2 RUN
1 SAME
3 SCRAPER
1 SCRUBED
1 SECURED
2 SERVICE
1 SHARPENING
6 SHOULDER
12 SHOWN
1 SIZES
5 SLIDING
1 SMALL-DIAMETER
16 SPECIFIED
1 SPIR
34 STANDARD
5 STEADY
8 STRAIGHT
1 SUPPORTED
13 TABLE
3 TAN
1 TAPEDED
7 TASKS
1 TECHNICAL
2 TEMPLER
4 THAT
11 THIS

3 CILS
2 ONE-HALF
9 OMT
1 OXYACETYLENE
1 PARALLEL
1 PASS
1 PERCENT
33 PERFORMANCE
2 FILTY
3 PLUG
1 PORTION
32 PRECAUTIONS
1 PREPARE
1 PREVENTIVE
3 PROPER
1 PROVIDED
1 PUNCHED
2 QUENCH
1 RECESSED
8 RELATED
1 REPRODUCED
1 RESHAPE
4 RIGHT
2 RIGID
1 RUST
1 SAMPLE
3 SCRAPERS
4 SD
1 SEE
60 SET
4 SHEARS
1 SHOULDER
3 SIDE
6 SKETCH
1 SLOW
1 SN
22 SPEED
12 SQUARE
1 STANDARDS
1 STEADY-REST
20 STUDY
1 SURE
1 TABLES
2 TANGENT
4 TAPERS
8 TASKS
1 TEETH
1 TENSION
145 THF
3 THLS

1 OILSTONE
3 OPERATION
1 OUTLINE
2 PAGE
7 PART
2 PATTERN
4 PERFORMED
32 PERFORMED
5 PITCH
2 POINT
10 POSITION
1 PRECENTER
7 PREPARED
1 PRICK
3 PROPERLY
1 PROVIDED
3 PUNCHES
2 R
2 RECOMMENDED
2 RELIEF
2 REQUIRE
12 REST
2 RING
18 RPM
28 S
7 SASH
9 SCREW
279 SEC
41 SELECT
1 SETUP
44 SHOP
1 SNOW
2 SIMILAR
1 SKETCHES
2 SLOWEST
8 SLOTT
18 SPIGULE
1 SQUARED
1 START
2 STOCK
34 SUPERVISION
5 SURFACE
8 TAILSTOCK
2 TAP
2 TAPS
1 TFC
2 TELESCOPE
1 TEST
1 THEN
1 THIN

COUNT1 WORD1

17 THREAD
1 THREE-VIEW
195 TM
38 TOOL
48 TGCLS
3 TRIANGULAR
10 TYPE
32 USF
4 UTILITY
2 VERY
13 VIII
1 WER
1 WIDTH
134 WITH
1 WORKP
5 X
1 XIV

MOS WORD LISTING/ASCENDING SEQUENCE
COUNT2 WORD2

4 THREADED
4 THROWN
12 TC
1 TOOLBOX
1 TOP
9 TURN
1 TYPES
3 USED
19 V
2 VI
9 VISE
1 WHEEL
17 WILL
47 WITHIN
155 WORKPIECE
2 XI
2 XL

COUNT3 WORD3

5 THREADING
39 THRU
15 TOLFRANCE
1 TOOLHOLDER
4 TPL
6 TURNING
2 UNDER
3 USING
14 VERSA-MIL
3 VIEW
3 VL
8 WHEN
2 WIRE
1 WOODRUFF
1 WORKPLFCF
5 XII
2 XLL

DATE 81202 1619 PAGE 4
COUNT4 WORD4

19 THREADS
2 TIME
2 TON
10 TOOLKIT
1 TRACKING
14 TWIST
19 UP
1 USLNG
4 VERSA-MLL
4 VII
1 VLT
1 WHILE
1 WIRES
4 WORK
1 WORKN
1 XIII
40 YOU

COUNT1 WORD1

314 AND
220 CHAP
198 OF
103 BE
83 LATH
69 MACHINE
59 III
51 APPLICABLE
47 WITHIN
39 EQUIPMENT
19 TOOL
14 ENVIRONMENT
34 SUPERVISION
32 DRAWING
32 PRECAUTIONS
31 IT
29 MEASURING
27 =
25 MACHINISTS
23 BIT
22 RENCH
21 DETERMINE
20 PRACTICE
19 ARMY
19 OIL
18 RPM
17 THREAD
16 IS
15 IX
14 AMERICAN
14 SFCUFF
13 BED
13 MAINTAIN
12 CUTTER
17 REST
11 ANGLE
11 THIS
10 DO
10 ILLUSTRATION
10 TYPE
9 HAND
9 OUT
9 TURN
8 DIE
8 PERFORMING
8 TAILSTOCK
7 PUSH
7 GRIND
7 LAYOUT
7 PREPARED

MOS WORD LISTING/DESCENDING FREQUENCY
COUNT2 WORD2

283 FM
195 TM
134 WITH
87 FOR
82 TO
62 MOUNT
56 DRILL
51 TASK
42 CENTER
39 THRU
37 WILL
34 FIELD
33 MAINTENANCE
32 MINUTES
32 USE
30 COMPONENTS
28 I
27 ACCURACY
25 TAPER
23 CUT
22 SPEED
20 CARE
20 STUDY
19 DEVICE
19 THREADS
18 SPINDLE
16 CHECK
16 MILLING
15 NEW
14 R
14 TWIST
13 COMPLETE
13 PUBLICATION
12 D
12 SHARPEN
11 GRINDER
10 ATTACHMENT
10 EDGES
10 MODEL
9 BEING
9 HOLES
9 REMOVE
9 VISE
8 FROM
8 RELATED
8 TASKS
7 COUNTERSINK
7 INSTRUMENTS
7 LOCATION
7 SASH

279 SEC
155 THE
116 IN
87 MUST
81 IV
62 SAFETY
54 CN
48 TOOLS
41 SELECT
38 ACCORDANCE
35 CUTTING
34 MEASURES
33 PERFORMANCE
32 OBSERVED
31 AS
30 GLASSES
28 LUBRICANT
27 HOLE
24 MATERIALS
23 HANDTOOLS
21 ALINE
20 CORRESPONDENCE
19 AIDS
19 FEED
19 UP
17 DIMENSIONS
16 CORRECT
16 SPECIFIED
15 SIZE
14 FINISHED
14 VERSA-MIL
13 ENGINE
13 TABLE
12 DIAMETER
12 SHOWN
11 HOLDER
10 BELOW
10 EXAMPLE
10 POSITION
9 C
9 HOURS
9 SCREW
8 ADJUST
8 LV
8 SOLID
8 WHEN
7 DIAL
7 INTERNAL
7 PART
A -

DATE #1202 1619 PAGE 1
COUNT4 WORD4

235 PARA
155 WORKPLACE
114 A
84 SHOP
72 REQUIRED
60 SET
54 OR
47 NOTE
40 YCI
38 ALL
35 IF
34 STANDARD
33 REFERENCES
32 PERFORMED
31 CONDITIONS
30 INCH
28 S
25 FUNDAMENTALS
24 MEASURE
22 APPLY
21 DEPTH
20 COARSE
19 AN
19 HOLDING
19 V
17 MOUNTING
16 GAGE
15 ENTIRE
15 TOLERANCE
14 HANDBOOK
13 +0
13 FFF
13 VIII
12 LENGTH
12 SQUARE
11 PER
10 BITS
10 HEAD
10 TOLKIT
9 COMPOUND
9 MILL
9 TAP
9 COUNTERBORE
8 MATERIAL
8 STRAIGHT
7 BEFORE
7 FACE
7 KNURL
7 PARTING
6 RICE

COUNT1 WORD1

COUNT2 WORD2
COUNT3 WORD3DATE 81202 1619 PAGE 2
COUNT4 WORD4

6 BORING
6 INSTALL
6 NECESSARY
6 SHOULDER
5 APPROPRIATE
5 DEAD
5 END
5 GAP
5 L
5 PITCH
5 SURFACE
5 XII
4 CAN
4 FILLS
4 LARGE
4 MAKE
4 PLAIN
4 SHOULD
4 THROW
4 VII
3 CENTERS
3 CONSTANT
3 DRILLS
3 EXCEPT
3 FLAT
3 GROOVE
3 KEYSLOT
3 LIPS
3 OILS
3 OUTSIDE
3 PRESS
3 REVOLUTION
3 SCRAPERS
3 START
3 TAN
3 USING
2 +1/32
2 AXIS
2 BOTH
2 CHAPTER
2 CLEAN
2 DIAMETERS
2 EACH
2 FINISH
2 FREQUENTLY
2 GIVEN
2 HIGH
2 INCLUDED
2 INTO
2 LAID

6 CUTTERS
6 KNURLING
6 NUMBER
6 SKETCH
5 AT
5 DRILLED
5 EXTERNAL
5 INCHES
5 MILLING-GRINDING-DRILLING
5 PINCH
5 TECHNICAL
4 ANGULAR
4 CHISELS
4 GRINDING
4 ID
4 METHOD
4 RIGHT
4 TAPERS
4 TPL
4 WORK
3 CHA
3 COUNTERSUNK
3 EDGE
3 FIG
3 FLUID
3 HOWE
3 KEYWAY
3 LOCATED
3 OILSTONE
3 PERFORM
3 PROPER
3 RULE
3 SERIES
3 STATED
3 THLS
3 VIEW
2 ABLE
2 R-40
2 RUT
2 CHATTER
2 COUNTERBORED
2 CIES
2 ECCENTRIC
2 FIXTURE
2 GEARBOX
2 HACKSAW
2 HOW
2 INDEX
2 ITEM
2 LINES

6 GEAR
6 LAY
6 PROCEDURES
6 TURNING
5 RAR
5 DRILLING
5 FLOOR
5 INDEXING
5 ONE
5 SLIDING
5 THREADING
4 ASSORTED
4 CS
4 HANDLES
4 INSTALL
4 NOT
4 SD
4 THAT
4 UTILITY
3 ANGLES
3 CHUCK
3 CSX4
3 ENDS
3 FILING
3 FORMULA
3 INDICATOR
3 L-10
3 MACHINED
3 OPERATION
3 PLUG
3 PROPERLY
3 SAW
3 SIDE
3 STORING
3 TRIANGULAR
3 VL
2 ACCESS
2 BACKLASH
2 CALIPERS
2 CHISEL
2 DAMAGE
2 DIRECTION
2 EDGED
2 FLATHEAD
2 GEARING
2 HEADSTOCK
2 ILL
2 INITIAL
2 KNOWLEDGE
2 LISTED

6 HOUR
6 MICROMETER
6 PROTECT
5 +1/64
5 BY
5 F
5 FORM
5 INDICATE
5 PERFECTED
5 STADY
5 X
4 BLADE
4 FACED
4 HAVE
4 LT
4 OFFSET
4 SHEARS
4 THREADED
4 VERSA-MIL
3 CAST
3 CONDITIONS
3 DIMENSION
3 FOIAL
3 FIT
3 GEXL-56
3 IRON
3 LIGHT
3 METAL
3 OUTLINED
3 PREDRILLED
3 PUNCHES
3 SCRAPER
3 SMALL
3 SUPPORT
3 USED
2 +LD
2 ADAPTER
2 BETWEEN
2 CARriage
2 CLASS
2 DAMAGED
2 DIVIDERS
2 ELIMINATE
2 FOLLOWING
2 GENERAL
2 HEMAPHRODITE
2 II
2 JACINE
2 KNIPLED
2 LISTED

COUNT1 WORD1

2 LN
2 MARK
2 OPERATIONS
2 POINT
2 QUENCH
2 REQUIRE
2 ROUGH
2 SKILLS
2 TANGENT
2 TEMPER
2 VERY
2 XL
1 +1
1 ARCVT
1 AFTER
1 ANGULA
1 ARE
1 BEARING
1 BLADES
1 C-CLAMP
1 CENTERED
1 CHECKING
1 COMPASS
1 CONDUITS
1 CROSS-SLIDE
1 DAILY
1 DIMENSIONED
1 DRILL
1 ECE
1 ENOUGH
1 FILINGS
1 FOLLOWING
1 FUNDAMENTALS
1 GOGGLES
1 HANDLE
1 HELP
1 ILI
1 INWOLUTE
1 LAYED
1 LINE
1 LOWEST
1 MATCH
1 MILLED
1 NEEDED
1 OUTLINE
1 PARTED
1 PERFORMING
1 PORTION
1 PREPARE
1 PROVIDED

COUNT2 WORD2

2 LUBRICATE
2 MATING
2 PAGE
2 PORTABLE
2 R
2 REST/CARRIAGE
2 RUN
2 SLOWEST
2 TAPS
2 TIME
2 VI
2 XLL
1 +2D
1 ACCOMPLISHED
1 ALDS
1 ANS
1 AREA
1 BELT
1 BLANK
1 CANNOT
1 CENTERLINES
1 CLOSE
1 COMPENSATE
1 COOLANT
1 CROSSFEED
1 DECIMAL
1 DRAFTING
1 DULL
1 EITHER
1 ENTERING
1 FILLETED
1 FRACTIONAL
1 GAGES
1 GROOVED
1 HARDEN
1 HIDDEN
1 ILLUSTRATED
1 JOB
1 LEFT
1 LIP
1 MAIN
1 ME
1 MIS
1 NO
1 OXYACETYLENE
1 PASS
1 PERFORMANCE
1 POSSIBLE
1 PRESERVE
1 PROVIDED

MOS WORD LISTING/DESCENDING FREQUENCY

COUNT3 WORD3

2 MACHINIST
2 MAY
2 PATTERN
2 PRICED
2 RECOMMENDED
2 RING
2 SERVICE
2 STOCK
2 TASKS
2 TOO
2 WIRE
1 +0-001
1 -243
1 ACCURATE
1 ALIGNMENT
1 ANY
1 ARM
1 REVELED
1 BORFS
1 CAP
1 CENTERPUNCHED
1 COMBINATION
1 COMPOUNDS
1 CORRECTLY
1 CUTOFF
1 DEGREE
1 DRAWINGS
1 DUPLICATING
1 ELECTRIC
1 EXTRACTORS
1 FIRST
1 FRAME
1 GEARS
1 H
1 HEEL
1 HOLD
1 INSERTS
1 KEYSTOCK
1 LESS
1 LENSES
1 MAINTAINING
1 METHODS
1 MOUNTED
1 OFF
1 PAPER
1 PENCIL
1 PIVOT
1 PRECENTER
1 PREVENTIVE
1 PUNCHED

COUNT4 WORD4

2 MANUAL
2 ONE-HALF
2 PILEY
2 PROTRACTOR
2 RELIEF
2 RELIEFS
2 SIMILAR
2 TAKE
2 TELESCOPE
2 UNDER
2 XI
1 +0-002
1 +S
1 ADVANCING
1 AND/OR
1 APPROX
1 BACK
1 BIG
1 BOX
1 CAP
1 CHASERS
1 COMBINATION-SQUARE
1 CONDITION
1 CHILD
1 D
1 DESIGNED
1 DRAWN
1 DURING
1 ENGINEER
1 FARRICATED
1 FLUSH
1 FRONT
1 GAS
1 HAMMER
1 HELICOIL
1 HPI
1 INSTRUMENT
1 LARGEST
1 LI
1 LOCATE
1 MANDREL
1 MICROMETER
1 MISMEASURED
1 OFFSETS
1 PARALLEL
1 PERCENT
1 POINTS
1 PREPARATION
1 PRICK
1 PINCHMARKEN

COUNT1 WORD1

1 PURPOSE
1 REFERENCES
1 RESHAPF
1 SAMPLE
1 SET
1 SHOW
1 SLOW
1 SPRINGING
1 STANDARD
1 T
1 TECHN1
1 TEST
1 THOD
1 TOP
1 VLT
1 WIDTH
1 WORKPI ECF

MMS WORD LISTING/DESCENDING FREQUENCY
COUNT2 WORD2

1 READJUST
1 REMEASURE
1 RESAN
1 SCRIBE
1 SETUP
1 SHOWING
1 SMALL-DIAMETER
1 SMIR
1 STEADY-REST
1 TABLES
1 TEETH
1 THAN
1 THREE-VIEW
1 TRACKING
1 WFR
1 WIRES
1 WORN

COUNT3 WORD3

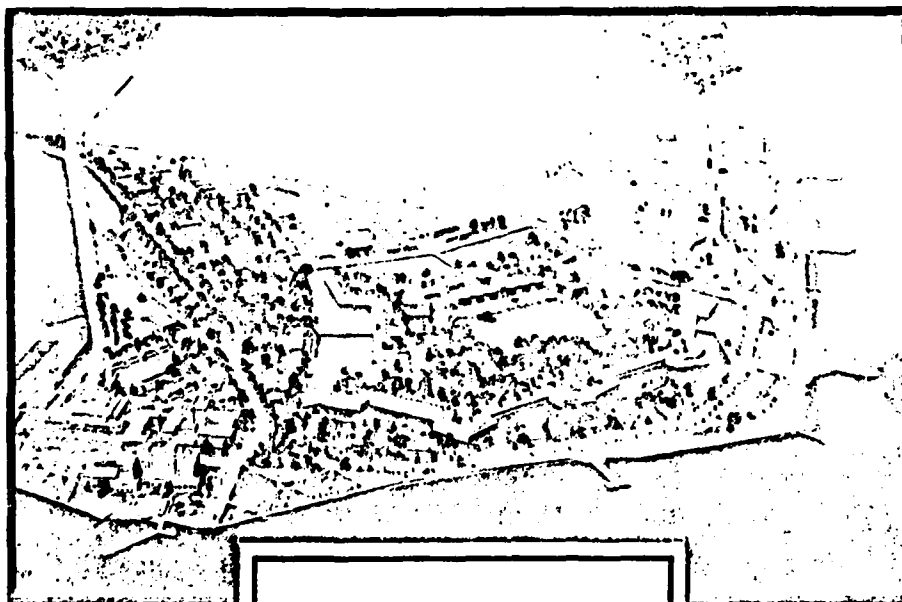
1 REAMERS
1 REPRODUCED
1 RUST
1 SCRIBED
1 SHARPENING
1 SIZES
1 SO
1 SQUARED
1 SUPPORTED
1 TAPERED
1 TELESCOPING
1 THEN
1 TOOLBOX
1 TYPES
1 WHEEL
1 WOODRUFF
1 XLT

DATE 91202 1619 PAGE 4
COUNT4 WORD4

1 RECESSED
1 REQUIRING
1 SAME
1 SECURED
1 SHIMLOCKS
1 SKETCHES
1 SPECIFIC
1 SQUARELY
1 SURF
1 TEC
1 TENSION
1 THIN
1 TOOLHOLDER
1 USING
1 WHILE
1 WORKP
1 XIV

HEADQUARTERS
UNITED STATES ARMY TRAINING AND DOCTRINE COMMAND
FORT MONROE, VIRGINIA 23651

DATA CONTROL NUMBER
JOB NO / PROJECT NO



Word Frequency Analysis

MOS: 44E

Skill Level 2

PREPARED BY: OPERATIONS DIV, DPFO

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UNITED STATES ARMY TRAINING AND DOCTRINE COMMAND
FORT MONROE, VIRGINIA 23651

DATA CONTROL NUMBER 100 NO / PROJECT NO

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WORD FREQUENCY
MOS 44E
SKILL LEVEL 2

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COPY _____ OF _____ COPIES

COUNT1 WORD1

7 +0
 1 -24
 4 ABIVE
 1 ACCURAT
 3 AGAINST
 22 ALL
 1 AND/TO
 1 ANHEM
 1 APPOR
 1 AUTOMATIC
 1 BACKUP
 1 BASED
 1 BETWEEN
 5 BLOW
 9 BRUSH
 9 BY
 12 CAN
 10 CENTER
 1 CENTRAL
 1 CHECK
 1 CLEARANCE
 1 COMBINATION
 17 COMPOSITION
 24 CONDITIONS
 1 CONVEY
 3 COUNTERSINK
 19 CUT
 1 D
 4 DELIVER
 10 DEVICE
 14 DIMENSIONS
 10 DO
 1 DOWN
 1 DRILLS
 5 F
 1 ELECTRICAL
 2 EQUAL
 6 F
 13 FEEDS
 3 FILE
 5 FINISHED
 1 FIX
 205 FM
 7 FORM
 2 G
 1 GEARBOX
 11 GOGGLES
 7 GRIND
 1 GUN
 16 HANDTOOLS

HOS WORD LISTING/ASCENDING SEQUENCE
COUNT2 WORD2

1 +1/16
 1 #7
 2 ACCESS
 1A ACCURACY
 4 AIDS
 24 AMERICAN
 3 ANGLE
 35 APPLICABLE
 6 ARMY
 2 AVAILABLE
 17 HAND
 79 BE
 7 BIT
 6 ROICE-CRANE
 1 BRUSHES
 3 C
 1 CAPS
 3 CENTERING
 2 CHA
 2 CHUCK
 4 CLEARANCE
 7 COMPLETE
 1 COMPOUND
 1 CONNECTIONS
 4 CORRECT
 6 COURSE
 71 CUTTER
 1 DAMAGED
 1 DELIVERS
 3 DEVICES
 9 DIRECTION
 9 DO-ALL
 31 DRAWING
 1 DRIVERBELTS
 3 EACH
 6 END
 26 EQUIPMENT
 1 FABRICATED
 5 FELT
 2 FILING
 1 FINISHING
 15 FLOOR
 2 FOLLOWING
 2 FROM
 2 GAGE
 1 GEARING
 4 GOND
 5 GRINDING
 1 H
 4 HAVE

1 +30
 111 A
 5 ACCOMPLISHED
 4 ACME
 10 ALINE
 3 AN
 4 ANGLES
 3 APPLY
 13 AS
 1 AXIS
 32 HANDSAW
 4 BEFORE
 6 PLADE
 3 MORE
 2 RIT
 1 CALCULATE
 16 CARF
 1 CENTERLINE
 150 CHAP
 1 CLASS
 6 CO
 2 COMPONENT
 4 COMPUTE
 4 CONTOUR
 1 CORRECTLY
 1 CU
 9 CUTTERS
 2 DANGER
 19 DEPTH
 13 DIAL
 1 DISH
 1 DOGS
 14 DRILL
 2 DUE
 2 EDGES
 14 ENTIRE
 1 EXPANSION
 4 FACE
 22 FIELD
 2 FINGER
 2 FIRST
 3 FLUID
 3 FONTSTOCK
 2 FRONT
 3 GAGES
 2 GEAPS
 1 GREASE
 2 GROIND
 17 HAMMER
 12 +FA7

DATE 81292 1621 PAGE
COUNT4 WORD4

1 -CM
 2 ABIF
 23 ACCORDANCE
 5 ACED
 3 ALIGNMENT
 287 AND
 2 ANGULAR
 5 APPROPRIATE
 3 ATTACHMENT
 4 A
 1 APR
 5 RETING
 2 RIANK
 3 ROPING
 3 RUTT
 2 CALIPER
 1 CASE
 2 CENTERS
 2 CHAPTER
 1 CFAN
 1 COLLEY
 21 COMPONENTS
 1 CONCAVE
 1 CONVENIENT
 6 CORRESPONDENCE
 1 CLP
 41 CUTTING
 5 DEAD
 15 DETERMINE
 5 DIAMETER
 4 DISTANCE
 1 DRIMLF
 1 DRILLED
 2 DUPLICATING
 1 LEFT
 22 FAVIRONMENT
 5 EXTERNAL
 5 FEED
 1 FIGURE
 4 FINISH
 3 FIT
 6 FLY
 71 FOR
 16 FUNDAMENTALS
 9 GFAR
 4 GLASSES
 1 GPFIVES
 1 GUIDES
 26 HANDBOOK
 2 HFASTYK

COUNT1 WORD1

1 HFD
1 HOLES
10 I
46 ILL
2 INDEX
1 INITIAT
7 INSTRUMENTS
9 INVOLUTE
1 ITEM
2 KEY
2 KNOWLEDGE
17 LATHE
4 LENGTH
1 LIKE
2 INSPECT
2 LOCATION
1 LV
1 MACHINING
1 MAINTAIN
1 MAINTAIN
1 MATERIALS
24 MEASURE
1 MFN
1 METRIC
66 MILLING
1 MILL
41 MOUNT
5 MOVING
2 NORMAN
20 OBSERVED
28 ON
1 OPERATION
4 OUT
3 PAIR
5 PARALLEL
1 PER
20 PERFORMED
5 PLACING
1 POSITION
20 PRECAUTIONS
1 PRESCRIBED
1 PROPORTION
2 RADIUS
1 READY
1 REFER
20 REFERENCES
4 RELEASE
40 REQUIRD
1 RIGHT
1 RPM

HDS WORD LISTING/ASCENDING SEQUENCE
COUNT2 WORD2

1 HOLDER
4 HORIZONTAL
5 IDENTIFIED
70 IN
4 INDEXING
2 INJURY
1 INSURE
4 IR-3-22
52 IV
4 KEYSLOT
13 KNOWN
4 LAY
3 LF
4 LINE
1 INVOLUTE
1 LR-3-22
1 LETA
15 MACHINIST'S
22 MAINTENANCE
3 MANUAL
1 MATERIALS
1 MEASUREMENT
1 MERICAN
7 MICROMETER
2 MILLING-GRINDING-DRILLING
15 MODEL
16 MOUNTING
52 MUST
7 NOT
135 OF
1 ONCE
3 OPERATIONS
1 OUTLINE
33 PAPER
7 PART
2 PERFORMED
4 PERFORMING
10 PLAIN
2 POSITIONING
1 PREDRILLED
1 PRIOR
2 PROVIDED
1 RAGS
3 REAM
5 REFERENCE
3 REFERENCING
2 REMAINING
1 REQUIRING
7 ROTATING
1 RULF

COUNT3 WORD3

13 HOLDING
6 HOUR
16 IF
12 INCH
2 INDICATED
3 INSPECT
4 INTERNAL
7 IRQ-3-22
16 IX
5 KEYWAY
1 LARGER
3 LAYOUT
1 LI
4 LISTED
1 LKATF
8 LUBRICANT
70 MACHINE
1 MACHINISTS
1 MAJOR
1 MATCHED
3 MATING
21 MEASURES
10 METAL
1 MICROMETERS
1 MINOR
14 MODELS
2 MOVE
26 NEW
45 NOTE
19 OIL
3 ONE
63 OR
5 OUTSIDE
167 PARA
1 PARTED
2 PERFORM
3 PINS
5 PLUS
7 PRACTICE
2 PREPARE
2 PROCEDURES
14 PUBLICATION
1 RAILING
1 REAMER
1 REFERENCE/LOCATE
2 REFRENCING
2 REPAIRING
5 RESISTANCE
9 ROTATION
18 S

DATE 91202 1621 PAGE 2
COUNT4 WORD4

7 HELF
12 HOURS
27 IT
1 INCLUDED
13 INDICATOR
7 INSTALL
1 INTO
25 IS
1 JAWS
1 KEYWAYS
2 LARGEST
12 LEAD
2 LIGHT
1 LIT
1 LOCATE/POSITION
1 LUBRICATE
9 MACHINED
1 NAME
3 PANDREL
11 MATERIAL
4 MAY
26 MEASURING
5 METHODS
11 MILL
19 MINUTES
2 MORSE
1 MOVEMENT
3 NO
6 ALHNER
1 OILS
3 ONE-HALF
1 OTHER
2 OVER
1 PARALLEL
1 PATTERN
27 PERFORMANCE
1 PITCH
1 POINT
2 PREPARED
1 PREPARED
1 PROPER
5 PULL
7 RAM
1 REAMERS
5 REFERENCES
8 PLATED
4 REQUIRE
1 REST
1 RUGH
25 SAFETY

COUNT1 WORD1

3 SAMPLE
7 SAWING
4 SEAT
1 SECURED
31 SET
2 SEVERAL
5 SHIMS
1 SHON
1 SINGLE
3 SPLITTING
1 SOCKET
3 SPACES
6 SPEDD
4 SPLINES
23 STANDARD
4 STRADDLE
6 STUDY
1 T-SLOT
4 TAPER
7 TECHNICAL
186 THE
11 THIS
1 THREADING
1 TING
108 TO
9 TOOLKIT
5 TOLAPD
2 TRIAL
1 TWIST
9 UNIVERSAL
14 USED
1 VERNIER
1 VERTICAL
8 VIII
6 WELD
1 WHEELS
28 WILL
22 WITHIN
120 WORKPIECE

HDS WORD LISTING/ASCENDING SEQUENCE
COUNT2 WORD2

9 SASH
1 SAWING/PARTING
199 SEC
40 SELECT
2 SETS
2 SHANK
58 SHOP
10 SHOWN
5 SIZE
1 SLOWEST
5 SOFT
3 SPECIFICATION
14 SPEEDS
1 SPUR
2 STATED
5 STRAIGHT
6 SUFFICIENT
40 TABLE
33 TASK
10 TEEH
1 THEN
1 THLS
5 THREADS
1 TIRES
14 TOLERANCE
32 THOLS
1 TPI
1 TRIP
1 TWM
7 UJP
5 USING
1 VERSA-GRINDER
1 VERY
1 VILL
3 WELDER
4 WHEN
1 WIRT
1 WLTN
1 WORKPIECFFH
3 XII

COUNT3 WORD3

29 SAW
2 SCREW
1 SECOND
1 SELECTED
1 SETTING
2 SHARPEN
5 SHOT-FILLED
10 SHOF
1 STYFS
5 SLOWLY
2 SOLID
5 SPECIFICATIONS
2 SPINDLE
1 SPIR-GEAR
5 STOCK
1 STRIP
1 SURFACE
3 TABLES
2 TASK'S
3 TELESCOPING
2 THEREF
7 THREAD
9 THROAT
1 TL
10 TOOL
2 TOOTH
1 TRANSVERSELY
3 TURN
10 TYPE
1 URE
28 V
7 VERSA-MIL
1 VT
10 VISC
2 WELDING
5 WHICH
3 WIRES
3 WOODRUFF
1 WORKPIECE
28 YOU

DATE 91202 1621 PAGE 3
COUNT4 WORD4

2 SAW/PART
1 SCRIBED
3 SECURE
3 SERVICE
1 SEVEN
19 SHEN
6 SHOULD
3 SIMILAR
2 SKILLS
2 SO
2 SPACE
4 SPECIFIED
6 SPLINE
4 SQUARE
1 STOP
2 STRIPS
12 SWIVEL
1 TAKE
8 TASKS
5 THAT
21 THICKNESS
1 THREADED
40 THRU
127 TM
2 TOOLHOLDER
7 TOTAL
1 TRFACS
1 TURNING
1 TYPES
19 USE
2 VAN
1 VERSA-SHAPER
11 VII
1 WEAR
3 WHEEL
2 WIDTH
61 WITH
3 WORK
18 X
1 YOUR

DATE #1202 1622 PAGE 1

COUNT1 WORD1	COUNT2 WORD2	COUNT3 WORD3	COUNT4 WORD4
287 AND	205 FM	199 SEC	196 THE
167 PARA	150 CHAP	135 OF	127 TA
120 WORKPIECE	111 A	108 TO	79 AF
78 MACHINE	71 CUTTER	71 FOR	70 IN
66 MILLING	63 OR	61 WITH	60 THRU
58 SHEP	52 LV	52 MUST	46 ITT
45 NOTE	41 CUTTING	41 MOUNT	40 REQUIRED
40 SELECT	40 TABLE	35 APPLICABLE	35 MACHINIST'S
33 PAPER	33 TASK	32 BANDSAW	32 TOOLS
31 DRAWING	31 SET	29 SAW	28 CA
28 V	28 MILL	28 YOU	27 IT
26 EQUIPMENT	26 HANDBOOK	26 MEASURING	26 NEW
25 IS	25 SAFETY	24 AMERICAN	24 CONDITIONS
24 MEASURE	23 ACCORDANCE	23 STANDARD	22 ALL
22 ENVIRONMENT	22 FIELD	22 MAINTENANCE	22 PERFORMANCE
22 WITHIN	21 COMPONENTS	21 MEASURES	21 THICKNESS
20 PRESERVED	20 PERFORMED	20 PRECAUTIONS	20 REFERENCES
19 CUT	19 DEPTH	19 MINUTES	19 OIL
19 USE	18 ACCURACY	18 I	18 METAL
18 S	18 SHIM	18 X	17 BOND
17 HAMMER	17 LATHE	16 CARE	16 FUNDAMENTALS
16 HANDTOOLS	16 IF	16 IX	16 MOUNTING
16 USED	15 DETERMINE	15 FLOOR	15 MATERIALS
15 MODEL	14 DIMENSIONS	14 DRILL	14 ENTIRE
14 MODELS	14 PUBLICATION	14 SPEEDS	14 TOLERANCE
13 AS	13 DIAL	13 FEEDS	13 MOUNTING
13 INDICATOR	13 KNOWN	12 CAM	12 COMPOSITION
12 HEAD	12 HOURS	12 INCH	12 LEAD
12 SWIVE	11 GOGGLES	11 MATERIAL	11 MILL
11 POSITION	11 THIS	11 VIT	10 ALINE
10 CENTER	10 DEVICE	10 DO	10 PLAIN
10 SHOWN	10 SIDE	10 TEETH	10 TOOL
10 TYPE	10 VISE	9 BRUSH	9 BY
9 CUTTERS	9 DIRECTION	9 DO-ALL	9 GEAR
9 INMATE	9 MACHINED	9 ROTATION	9 SASH
9 THROAT	9 TOOLKIT	9 UNIVERSAL	9 LUBRICANT
8 RELATED	8 TASKS	8 VIII	7 +0
7 BIT	7 COMPLETE	7 FORM	7 GRIND
7 HOLE	7 INSTALL	7 INSTRUMENTS	7 ISO-3-22
7 MICROMETER	7 NOT	7 PART	7 PRACTICE
7 RAP	7 ROTATING	7 TECHNICAL	7 THREAD
7 TOTAL	7 UP	7 VERSA-MIL	6 AIDS
6 ARMY	6 BLADE	6 BRICE-CRANE	6 CO
6 CORRESPONDENCE	6 COURSE	6 END	6 F
6 FLY	6 HORIZONTAL	6 FOUR	4 IR-3-22
6 LENGTH	6 NUMBER	6 SHOULD	6 SPEED
6 SPLINE	6 SPLINES	6 STUDY	6 SUFFICIENT
6 WELD	5 ACCOMPLISHED	5 ADDED	5 APPROPRIATE
5 BEING	5 BLOW	5 DEAD	5 DIAMETER
5 E	5 EXTERNAL	5 FEED	5 FRT

MMS WORD LISTING/DESCENDING FREQUENCY
COUNT2 WORD2

DATE 91202 1622 PAGE 2
COUNT4 MPR04

COUNT1 WORD1

5 FINISHED
5 METHODS
5 PLACING
5 REFERENCED
5 SHOT-FILLED
5 SPECIFICATIONS
5 THREAIS
4 ABOVE
4 BEFORE
4 CORRECT
4 FINISH
4 INDEXING
4 LINE
4 PERFORMING
4 SQUARE
3 1/16
3 ANGLE
3 BOTTING
3 CHECK
3 FILE
3 GAGES
3 MAJORFL
3 ONE
3 PINS
3 SAMPLE
3 SIMILAR
3 TABLES
3 WHEEL
3 XII
2 AVAILABLE
2 CENTERS
2 COMPONENT
2 EDGES
2 FIRST
2 G
2 HEADSTOCK
2 KEY
2 LASPEY
2 MOVE
2 PERFORM
2 PROCEINRES
2 REPAIRING
2 SEVERAL
2 SO
2 STAFF
2 TOOLHOLDER
2 WELDING
1 -24
1 ANNEM
1 BACKUP

5 GRINDING
5 MOVING
5 PLUS
5 RESISTANCE
5 SIZE
5 STOCK
5 TOWARD
4 ACME
4 CLEARANCE
4 DELIVER
4 GLASSES
4 INTERNAL
4 LISTED
4 RELEASE
4 SYDADLE
3 AGAINST
3 APPLY
3 BUTT
3 COUNTERSINK
3 FIT
3 INSPECT
3 MANUAL
3 ONE-HALF
3 PRESCRIBED
3 SAWING
3 SLITTING
3 TELESCOPING
3 WIRES
2 ABLE
2 BLANK
2 CHA
2 DANGER
2 EQUAL
2 FOLLOWING
2 GAGE
2 INDEX
2 KNOWLEDGE
2 LOCATION
2 NORMAN
2 POSITIONING
2 PROVIDED
2 SAM/PART
2 SHANK
2 SMID
2 STRIPS
2 TOOTH
2 WIDTH
1 #2
1 ARMOR
1 BAR

5 IDENTIFIED
5 OUTSIDE
5 PULL
5 SEAT
5 SLOWLY
5 STRAIGHT
5 USING
4 ANGLES
4 COMPUTE
4 DISTANCE
4 GOOD
4 KEYSLOT
4 MAY
4 REQUIRE
4 TAPER
3 ALINEMENT
3 ATTACHMENT
3 C
3 DEVICES
3 FLUID
3 LAYOUT
3 MATING
3 OPERATIONS
3 REAM
3 SECURE
3 SPACES
3 TURN
3 WOODRUFF
2 ACCESS
2 BUT
2 CHAPTER
2 DIE
2 FILING
2 FROM
2 GEARS
2 INDICATED
2 LARGEST
2 MILLING-GRINDING-DRILLING
2 OVER
2 PREBORED
2 RADIUS
2 SCREW
2 SHARPEN
2 SPACE
2 TASKS
2 TRIAL
1 +30
1 ACCURAC
1 AUTOMATIC
1 BASED

5 KEYWAY
5 PARALLEL
5 REFERENCE
5 STIMS
5 STFT
4 THAT
4 WHICH
4 R
4 CONTOUR
4 FACE
4 HAVE
4 LAY
4 OUT
4 SPECIFIED
4 WHEN
3 AA
3 MORE
3 CENTERING
3 EACH
3 FOOTSTOCK
3 IF
3 NO
3 PATR
3 REFERENCING
3 SERVICE
3 SPECIFICATION
3 WELDER
3 WORK
2 ANGULAR
2 CALIPER
2 CHUCK
2 DUPLICATING
2 FINGER
2 FRONT
2 GROUND
2 INJURY
2 LIGHT
2 MORSE
2 PERFORMED
2 PREPARE
2 REFERENCING
2 SETS
2 SKILLS
2 SPINDLE
2 THERE
2 VMM
1 -CH
1 AND/OR
1 AXIS
1 BETWEEN

MOS WORD LISTING/DESCENDING FREQUENCY

COUNT1 WORD1

COUNT2 WORD2

COUNT3 WORD3

DATE 41202 1622 PAGE 3

COUNT4 WORD4

1 APUSHES
1 CENTERLINE
1 CLEARANCE
1 CONCAVE
1 CORRECTLY
1 DAMAGED
1 DOUBLE
1 DRIVERBELTS
1 FAMILIARITY
1 GEARBOX
1 GUIDES
1 HOLDUP
1 INSURE
1 KEYWAYS
1 LEL
1 LR-3-22
1 MACHINING
1 MAJOR
1 MEASUREMENT
1 MICROMETERS
1 OILS
1 OUTLINED
1 PER
1 PREPARED
1 RAGS
1 REAMERS
1 REQUIRING
1 RPM
1 SECOND
1 SEVEN
1 SLOWEST
1 STOP
1 TACK
1 THREADING
1 TPI
1 TURNING
1 URE
1 VERTICAL
1 WEAR

1 CALCULATE
1 CENTRAL
1 COLLET
1 CONNECTIONS
1 CU
1 DELIVERS
1 DOWN
1 FLUCT
1 FIGURE
1 GEARING
1 GUN
1 HOLES
1 INTO
1 LARGER
1 INVOLUTE
1 LUBRICATE
1 MACHINISTS
1 MANDRELS
1 MEN
1 MINOR
1 ONCE
1 PARALLEL
1 PITCH
1 PRIOR
1 RAILLING
1 REFER
1 REST
1 RULE
1 SECURED
1 SHOWN
1 SOCKET
1 STRIP
1 THEN
1 TING
1 TRANSVERSELY
1 TWIST
1 VERNIER
1 VERY
1 WHEELS
1 WORKPIECE

1 CAPS
1 CLASS
1 COMBINATION
1 CONVENIENT
1 CUP
1 DISH
1 DRILLED
1 ELECTRICAL
1 FINISHING
1 GREASE
1 H
1 INCLUDED
1 ITEM
1 LI
1 LOCATE
1 LV
1 MADE
1 MATCHED
1 MERICAN
1 MILL
1 OPERATION
1 PARTED
1 POINT
1 PROPER
1 READY
1 REFERENCE/LOCATE
1 RIGHT
1 SAWING/PARTING
1 SELECTED
1 SINGLE
1 SPUR
1 SURFACE
1 THIS
1 TIRES
1 TREADS
1 TWO
1 VERSA-GRINDER
1 VI
1 WIRE
1 WORKPLACE

1 CASE
1 CLEAN
1 COMPOUND
1 CONVEY
1 D
1 DEGS
1 DRILLS
1 EXPANSION
1 FIX
1 GREAVES
1 HOLE
1 INITIAL
1 JAWS
1 LIFE
1 LOCATE/POSITION
1 LETA
1 PAINTAIN
1 MATERIALS
1 METRIC
1 MOVEMENT
1 OTHER
1 PATTERN
1 PREFRILLED
1 PROPERLY
1 REAMER
1 REMAINING
1 RIBBON
1 SCRIBED
1 SETTING
1 STIFFS
1 SPIR-GEAR
1 T-SLOT
1 THREADED
1 TL
1 TRIP
1 TYPES
1 VERSA-SHAPER
1 VILLI
1 WLTN
1 YOUR

HEADQUARTERS
UNITED STATES ARMY TRAINING AND DOCTRINE COMMAND
FORT MONROE, VIRGINIA 23651

DATA CONTROL NUMBER /
100 NO / PROJECT NO



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